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D350-607-431

Job Sheet 195316



Part No: D350-607-431

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Basket Strut Retrofit

order 16023



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/17/19

Job Tracking No:

Due Date: 5/30/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A 13.12.30 NEW ISSUE DD VERF: RQ IPP REV:B 14.02.03 D350-607-4
REV.C DD VERF:JLM IPP REV:C 14.06.10 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
120	Packaging 1 - Pick Kit	1 pcs		5/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
130	QC 4	1 pcs		5/30/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		

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Container No: S186224



Part: D350-607-431

Job No: 195316

Serial No/Batch: S186224

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131

JUN 5 2019

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				QC 4 - 68	
				QC 4 - 72	
140	Packaging 3-1 - Stock - B4B	1 pcs	5/30/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
145	DC - 1 - B4B	1 pcs	5/30/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
150	QC 21 - FG	1 pcs	5/30/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 120 - (Pick Kit) Descriptions: 130 - (QC4- 100% Inspect kits for completeness) 140 - (Identify as per dwg & Stock Location: _____) 145 - (Document Control) Photocopy bluefile & type labels per PPPD350-607-431 CHG003 150 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	12 Ea (12 ea)	120-Packaging 1 - Pick Kit	5157440
AN4-42A	Bolt	4 Ea (4 ea)	120-Packaging 1 - Pick Kit	5157473
AN6-13A	Bolt	2 Ea (2 ea)	120-Packaging 1 - Pick Kit	5158073
D3501-1	Bushing	8 pcs (8 ea)	120-Packaging 1 - Pick Kit	5161901
D3910-5	Crosstube Lug	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5156535
D3910-7	Crosstube Lug	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5156545
D3984-030	Rubber Extrusion, X-tube, 3"	4 pcs (4 ea)	120-Packaging 1 - Pick Kit	5180183
D4775-041	Strut Assembly	2 pcs (2 ea)	120-Packaging 1 - Pick Kit	5184122
D4776-3	Skidtube Clevis	2 pcs (2 ea)	120-Packaging 1 - Pick Kit	5178855
D4917-300	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5161576
D4917-310	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5040721
D4917-315	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5125285
D4917-320	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5171161
D4917-332	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5090639
MS21042L4	Nut	16 Ea (16 ea)	120-Packaging 1 - Pick Kit	5158232
MS21042L6	Nut	2 Ea (2 ea)	120-Packaging 1 - Pick Kit	5182036
NAS1149F0432P	Washer	24 Ea (24 ea)	120-Packaging 1 - Pick Kit	5131202
NAS1149F0663P	Washer	4 Ea (4 ea)	120-Packaging 1 - Pick Kit	5166716-3

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Packaging 1 - Pick Kit	AN4-14A	12	556	0
	AN4-42A	4	115	0
	AN6-13A	2	160	0
	D3501-1	8	519	0
	D3910-5	1	77	0
	D3910-7	1	145	0
	D3984-030	8	216	0
	D4775-041	2	9	0
	D4776-3	2	64	0
	D4917-300	1	14	0
	D4917-310	1	16	0
	D4917-315	1	13	0
	D4917-320	1	15	0
	D4917-332	1	14	0
	MS21042L4	16	2,790	0
	MS21042L6	2	495	0
	NAS1149F0432P	24	1,511	0
	NAS1149F0663P	4	618	0
Part Specifications				
Specifications could not be found.				

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7.0 CONVERSION & OPTIONAL KITS PARTS LIST

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT
1	1	1	1		D2530	HANDLE ASSEMBLY
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D3501-1	BUSHING
				1	D3910-5	X-TUBE LUG
				1	D3910-7	X-TUBE LUG
1					D3914-041	LONG BASKET LID ASSEMBLY
		1			D3915-041	LONG BASKET LID ASSEMBLY (LIGHTWEIGHT)
6	6	6	6		D3917-3	WASHER
1	1	1	1		D3953-9	GAS SPRING WASHER
				4	D3984-030	RUBBER EXTRUSION, X-TUBE
	1				D4018-041	SHORT BASKET LID ASSEMBLY
			1		D4019-041	SHORT BASKET LID ASSEMBLY (LIGHTWEIGHT)
1					D4086-200	PLACARD, MAX LOAD
1					D4086-210	PLACARD, MAX LOAD
		1			D4086-215	PLACARD, MAX LOAD
	1	1			D4086-220	PLACARD, MAX LOAD
	1		1		D4086-232	PLACARD, MAX LOAD
			1		D4086-243	PLACARD, MAX LOAD
				2	D4775-041	STRUT ASSEMBLY
				2	D4776-3	SKIDTUBE CLEVIS
1				1	D4917-300	PLACARD, MAX LOAD
1				1	D4917-310	PLACARD, MAX LOAD
		1		1	D4917-315	PLACARD, MAX LOAD
	1	1		1	D4917-320	PLACARD, MAX LOAD
	1		1	1	D4917-332	PLACARD, MAX LOAD
2	2				AN3-16A	BOLT
		2	2		AN3-20A	BOLT
3	3	3	3		AN4-12	BOLT (DRILLED)
				12	AN4-14A	BOLT
					AN4-22A	BOLT
				4	AN4-42A	BOLT
2	2				AN5-17A	BOLT
		2	2		AN5-21A	BOLT
				2	AN6-13A	BOLT
3	3	3	3		AN310-4	CASTELLATED NUT
2	2	2	2		AN310C4	CASTELLATED NUT
					AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
2	2	2	2		MS21042L5	NUT (OR MS21042-5)
				16	MS21042L4	NUT (OR MS21042-4)
				2	MS21042L6	NUT (OR MS21042-6)
3	3	3	3		MS24665-151	COTTER PIN
2	2	2	2		MS24665-300	COTTER PIN
2	2	2	2		NAS1149C0432R	WASHER
6	6	6	6	24	NAS1149F0432P	WASHER
2	2	2	2		NAS1149F0563P	WASHER
				4	NAS1149F0663P	WASHER

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